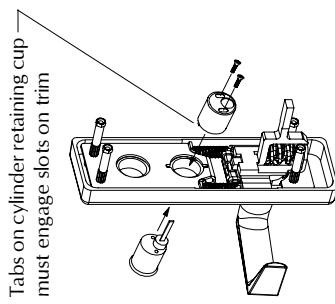


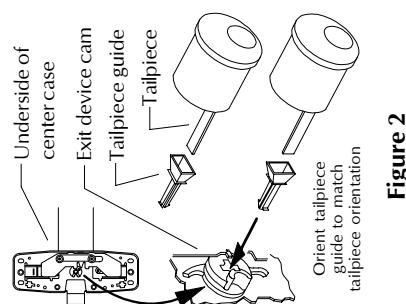
# VON DUPRIN<sup>®</sup>

## INSTALLATION INSTRUCTIONS

1. Prepare door for exit device. See exit device instructions for holes, backset (line X-X), and center lines.
2. Prepare door for trim:
  - A. Transfer line X-X from inside (exit device) side of door to outside (trim side) of door. Use extra care if edge of door is beveled. Be sure line X-X is parallel to edge of door.
  - B. Locate and prepare all holes as shown.
  - C. Prepare trim: If necessary, change handing (see other side). For L function trim only, install cylinder (Figure 1).
  - D. Place trim on door and cut cylinder tailpiece so it projects 7/16" to 9/16" out of exit device side of door.
  - E. Adjust exit device cam for trim function (see sticker attached to trim).
  - F. For L function trim only, install tailpiece guide in exit device cam (Figure 2).
  - G. Install exit device and trim. Use 1-3/8" screws for 1-3/4" door, 1-7/8" screws for 2" and 2-1/4" door (cut down screws for 2" door if necessary).

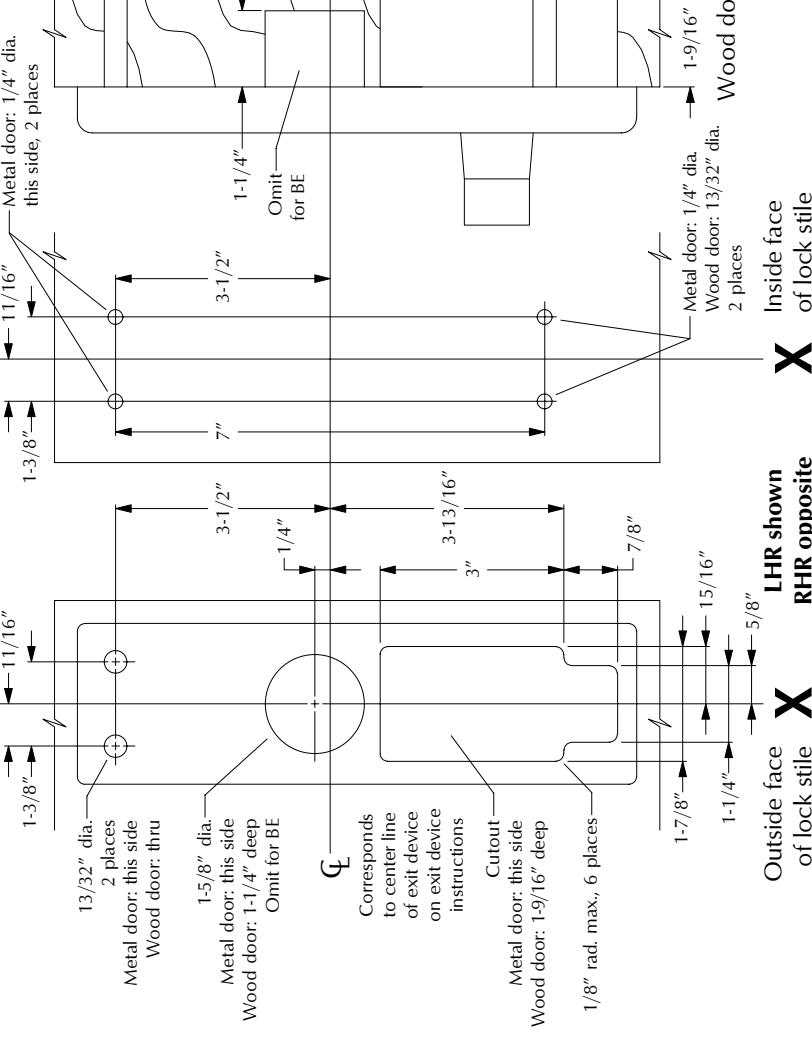


**Figure 1**



**Figure 2**

**X** Line X-X corresponds to line X-X on exit device instructions



**X** For cutouts on inside face of door, see exit device instructions

Device Application Schedule (Panic and Fire)	994/996L/L-BE BREAKAWAY™ TRIM FOR RIM AND VERTICAL ROD DEVICES
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# VON DUPRIN®

## TO CHANGE LEVER HANDING

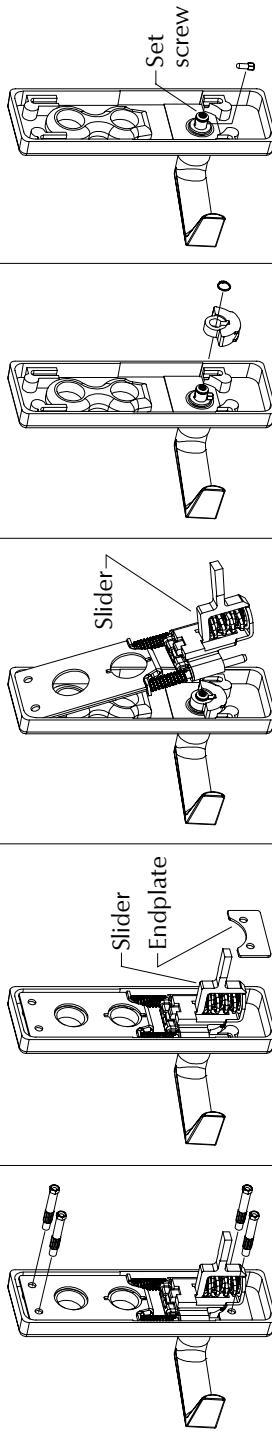
### CAUTION

Do not remove springs from slider.

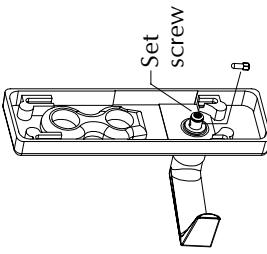
### IMPORTANT

In Step 3, make sure to keep loose components on guide post assembly.

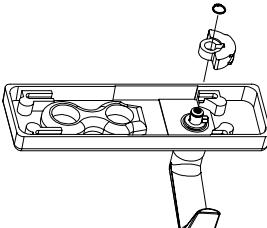
1. Remove four mounting studs.
2. Remove endplate from under slider.



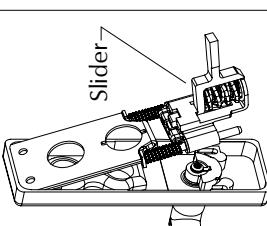
5. Use 3/32" hex wrench to loosen set screw. Remove shear pin.



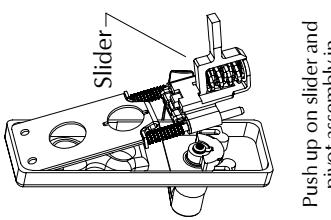
3. Push up on slider and pivot out to remove guide post assembly.



4. Use retaining pliers to remove retaining ring. Remove cam.

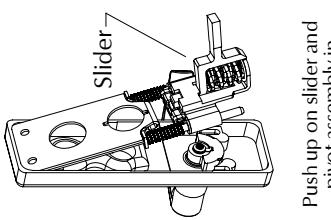


3. Push up on slider and pivot out to remove guide post assembly.
4. Use retaining pliers to remove retaining ring. Remove cam.



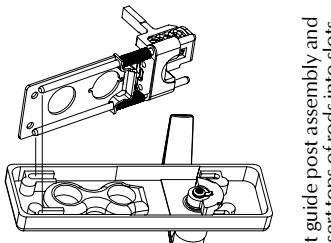
Set screw

5. Use 3/32" hex wrench to loosen set screw. Remove shear pin.



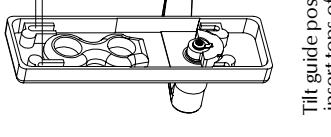
Shear pin

6. Remove spacer.
7. Place lever in RHR or LHR position.



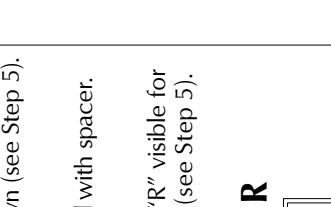
Slider

8. Re-install spacer (see Step 6).
9. Re-install spacer (see Step 6).



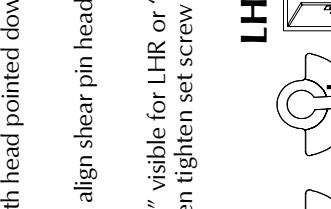
Endplate

10. Pull lever outwards to align shear pin head with spacer.
11. Re-install cam with "L" visible for LHR or "R" visible for RHR (see Step 4), then tighten set screw (see Step 5).



Tilt guide post assembly and insert tops of rods into slots

12. Re-install retaining ring (see Step 4).
13. Make sure lever is in horizontal position, then re-install guide post assembly.

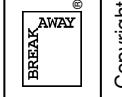


Slider

14. Re-install end plate (see Step 2) and four mounting studs (see Step 1). **Do not over-tighten studs.**

### NOTE

Lever cannot be broken down unless trim is mounted on door and device is locked.



BREAK AWAY™

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994/996L/L-BE BREAKAWAY™ TRIM

FOR RIM AND VERTICAL ROD DEVICES

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